

Work Order ID 81080

81080

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March-08-12 8:42:31 AM

Item ID: D412-742-013

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Float Skidtube Installation

Start Date: 08/03/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 22/03/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 12/03/08

Tooling: Date:

Run Start *NR1*

QC: Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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IIN D412-742	E
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100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-742-013 CHG007

JB 8/17/18

JB for MLJ 12-4-17

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

①

12/04/17 JB

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

8/17/18

B 79957

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Item ID: D412-742-013

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Float Skidtube Installation

Stop

NS2

Start Date: 08/03/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 22/03/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-742-013 Location: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Rev E

12

12-04-18

12/4/19

12-04-18

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Work Order ID: 81080

81080

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev: A05.10.13 New Issue KJ/JLM
 IPP Rev: B 06-06-08 As per DSI9336 JLM IPP RevC
 07-12-03 ECN 1072 DD verified by: JLM
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC
 IPP Rev: E 09-01-23 as per DSI9441 DD verified by: EC IPP RevF: add
 AN4C7A DD 10.01.13 verified by: EC IPP Rev: G 11.11.01 as per
 DSI9517 REV.B DD verified by: EC IPP rev: H 12.01.12 PER IIN
 REV.E DD VERF:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D412-742-043

Manufactured No

110

Each

0.0000

1

1

D412-742-043

Replacement Float Skidtube

D2571

Manufactured No

110

Each

10.0000

1

1

D2571

Saddle, Fwd Out 205

Location

Loc Qty

Loc Code

ST

1

11644

1

ST425

-13

ST432

9

78239

1

79425

2

79977

6

ST433

13

D2572

Manufactured No

110

Each

6.0000

1

1

D2572

Saddle, Fwd In 205

Location

Loc Qty

Loc Code

ST432

6

71107

2

79978

4

BT9957

**

**

81764 JB

81765 JB

**

12/04/17

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81080

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

D2573

Manufactured No

110

Each

0.0000

1

1

**

82048 JB

SD

D2573

Saddle, Aft Out 205

Location

Loc Qty

Loc Code

ST423

-12

79424

0

ST434

12

D2574

Manufactured No

110

Each

0.0000

1

1

**

81220 JB

SD

D2574

Saddle, Aft In 205

D2876

Manufactured No

110

Each

103.0000

2

2

**

JB

SD

D2876

Saddle Spacer

Location

Loc Qty

Loc Code

ST020

102

79693

102

ST025

1

76949

1

D2877

Manufactured No

110

Each

53.0000

2

2

**

JB

SD

D2877

Saddle Spacer

Location

Loc Qty

Loc Code

ST020

53

77052

1

78843

52

78943

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Work Order ID: 81080

81080

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

D3403-1

Manufactured No

110

Each

107.0000

8

8

**

D3403-1

Bushing

Location

Loc Qty

Loc Code

ST041

15

70696

15

ST042

92

80208

40

80219

52

110

Each

79.0000

8

8

**

D3403-5

Manufactured No

D3403-5

Bushing

Location

Loc Qty

Loc Code

ST042

79

79740

47

80221

32

110

Each

154.0000

4

4

**

D2747

Manufactured No

D2747

Set Screw

Location

Loc Qty

Loc Code

ST017

154

77484

54

79520

100

110

Each

98.0000

2

2

**

D3533-1

Manufactured No

D3533-1

Set Screw

Location

Loc Qty

Loc Code

ST053

90

80326

90

ST054

8

77611

8

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81080

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN4C6A Purchased No 110 Each 358.0000 16 16 ✓

AN4C6A

Bolt

**

Location Loc Qty Loc Code

FG	4	
103344	4	
ST356	354	
116704	7	
119749	47	
120423	200	
120521	100	

AN4C53A Purchased No 110 Each 6.0000 4 4 ✓

AN4C53A

Bolt

**

Location Loc Qty Loc Code

ST361	6	
120754	6	

AN4C52A Purchased No 110 Each 168.0000 4 4 ✓

AN4C52A

BOLT

**

Location Loc Qty Loc Code

ST361	168	
117688	6	
119641	12	
120364	100	
120465	50	

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Work Order ID: 81080

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

81080

D412-742-013

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN6C12A

Purchased

No

110

Each

48.0000

8

8

**

121302 JB

AN6C12A

BOLT

Location

Loc Qty

Loc Code

ST341

48

119862

-2

120423

50

D3672-3

Manufactured

No

110

Each

706.0000

32

32

**

13281870 FB

D3672-3

Phenolic Washer

Location

Loc Qty

Loc Code

ST060

706

64176

180

76278

26

80370

500

AN960C416L

Purchased

No

110

Each

0.0000

32

32

**

117291 JB

*AN960C416I *

WASHER

D3672-9

Manufactured

No

110

Each

64.0000

8

8

**

81763 JB

D3672-9

Phenolic Washer

Location

Loc Qty

Loc Code

ST060

64

35523

64

NAS1149C0632R

Purchased

No

110

Each

75.0000

8

8

**

JB

NAS1149C0632R

WASHER

Location

Loc Qty

Loc Code

ST297

75

119736

25

120308

50

120308

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Work Order ID: 81080

81080

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

D3672-11

Manufactured No

110

Each

411.0000

8

8

**

D3672-11

Phenolic Washer

Location

Loc Qty

Loc Code

ST060

411

77483

411

77483

MS21043-4

Purchased No

110

Each

1,257.000

29

29

**

MS21043-4

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1217

119546

435

120308

782

120308

D3591-1

Manufactured No

110

Each

55.0000

2

2

**

D3591-1

Bushing

Location

Loc Qty

Loc Code

FP

54

77496

14

80377

40

ST055

1

57350

1

D3403-3

Manufactured No

110

Each

58.0000

8

8

**

D3403-3

Bushing

Location

Loc Qty

Loc Code

ST042

58

80209

6

80220

52

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Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

81080

D412-742-013

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

D3405-041

Manufactured No

110 Each

4.0000

1

1

**

82031 JB

D3405-041

Lug Assembly

Location

Loc Qty

Loc Code

ST478

4

62227

2

77000

2

D3405-043

Manufactured No

110 Each

2.0000

1

1

**

82031 JB

D3405-043

Lug Assembly

Location

Loc Qty

Loc Code

ST423

2

65703

2

AN4C7A

Purchased No

110 Each

219.0000

4

4

**

JB

AN4C7A

Bolt

Location

Loc Qty

Loc Code

ST356

219

109147

219

D3407-041

Manufactured No

110 Each

1.0000

1

1

**

109147
82108 JB 12/04/12

D3407-041

Tow Ring

Location

Loc Qty

Loc Code

ST463

1

76991

1

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Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

81080

D412-742-013

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

D3417-3

Manufactured No

110

Each

18.0000

2

2

**

80225 JB

JP

D3417-3

Washer

Location

Loc Qty

Loc Code

FG

9

33519

9

ST042

9

66847

9

D3456-1

Manufactured No

110

Each

89.0000

1

1

**

JB

JP

D3456-1

Washer

Location

Loc Qty

Loc Code

FG

7

25701

7

ST034

16

77486

16

ST044

66

66848

3

71165

2

73493

11

80252

50

80252

SANUC47A

4x

h

121009 JB

JP

12/04/17
PRD

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Work Order ID: 81080

81080

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C37A

Purchased

No

110

Each

178.0000

1

1

**

AN3C37A

BOLT

Location

Loc Qty

Loc Code

ST354

178

116874

11

117010

2

118709

15

119324

25

120308

25

120422

50

120731

50

120422

AN3C40A

Purchased

No

110

Each

49.0000

1

1

**

AN3C40A

BOLT

Location

Loc Qty

Loc Code

ST354

49

112454

5

114442

44

114442

AN3C41A

Purchased

No

110

Each

144.0000

1

1

**

AN3C41A

BOLT

Location

Loc Qty

Loc Code

FG

4

103324

4

ST354

140

119324

16

119530

44

119673

50

120753

30

12106723

12/04/17

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Work Order ID: 81080

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

81080

D412-742-013

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C42A Purchased No

110 Each 47.0000 1 1 ✓

AN3C42A
BOLT

**

JB SD

Location

Loc Qty

Loc Code

ST354

47

106176

1

118131

2

119673

19

120464

25

119673

AN3C43A Purchased No

110 Each 169.0000 4 4 ✓

AN3C43A
BOLT

**

JB SD

Location

Loc Qty

Loc Code

ST354

169

114455

2

119673

1

120364

66

120465

100

120364

AN3C46A Purchased No

110 Each 85.0000 5 5 ✓

AN3C46A
BOLT

**

121103 JB SD

Location

Loc Qty

Loc Code

ST355

85

119673

5

120447

60

120755

20

AN960C10L NAS1149C0332 Purchased No

110 Each 0.0000 26 26 ✓

AN960C10I
washer

**

121255 JB 12/04/17 SD

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Work Order ID: 81080

81080

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

MS21043-3

Purchased

No

110

Each

999.0000

13

13

✓

MS21043-3

Nut

12/255 JB

12/04/17

Location

Loc Qty

Loc Code

FG

72

103691

72

GA

350

120693

350

ST300

84

119901

84

ST301

493

118077

2

118614

441

118686

30

119758

20